

ASAP. ship 31/10

Date: Tuesday, 28/10/2008 3:03:21 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABIN FLOOR PROTECTOR
Job Number : 43026	
Estimate Number : 13555	
P.O. Number :	Part Number : D37884
This Issue : 28/10/2008 S.O. No. :	Drawing Number : D3788 REVA
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 42456	Material :
Written By :	Due Date : 03/11/2008 Qty: 4 Um: Each
Checked & Approved By :	
Comment : Est Rev: A 08-08-20 New Issue DD verified by: EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MLEXS125F6002904	GE PLASTICS LEXAN SHEET
-----	------------------	-------------------------



Comment: Qty.: 7.6184 sf(s)/Unit Total : 30.4735 sf(s)
lexan sheet
Batch: 109455 138-10-29

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D3788
Dwg Rev: A 138-10-29
Prog Rev: A
2-Deburr if necessary

(4)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

50810/29

(X4)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

508 08/10/29

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 28/10/2008 3:03:21 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 43026

Part Number: D37884

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/10/29 (4)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock

Location: _____

PPD 43022

MS 08/10/29 (4)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(4)
D 08/10/29

Job Completion



U 08,10 29

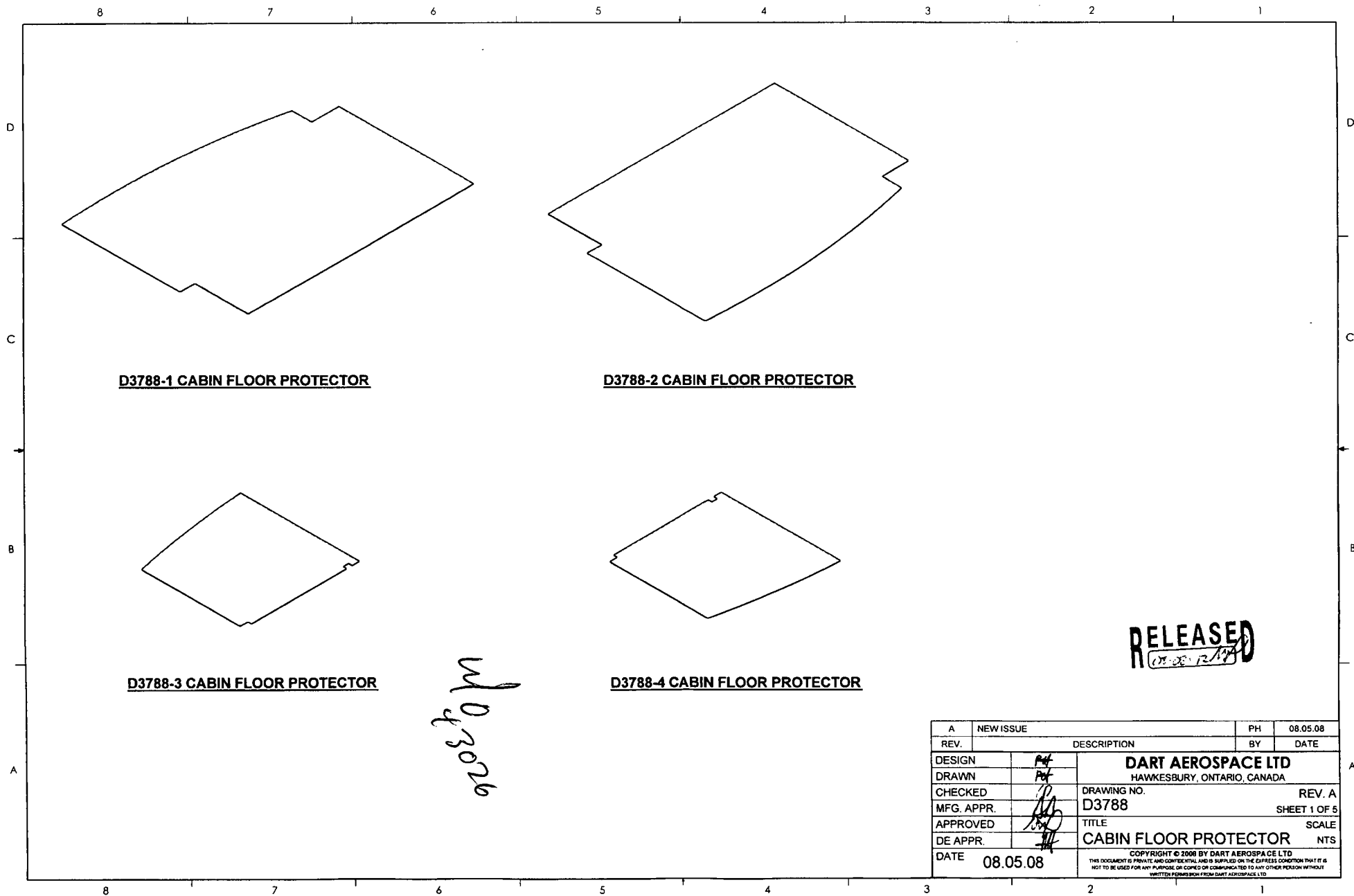
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

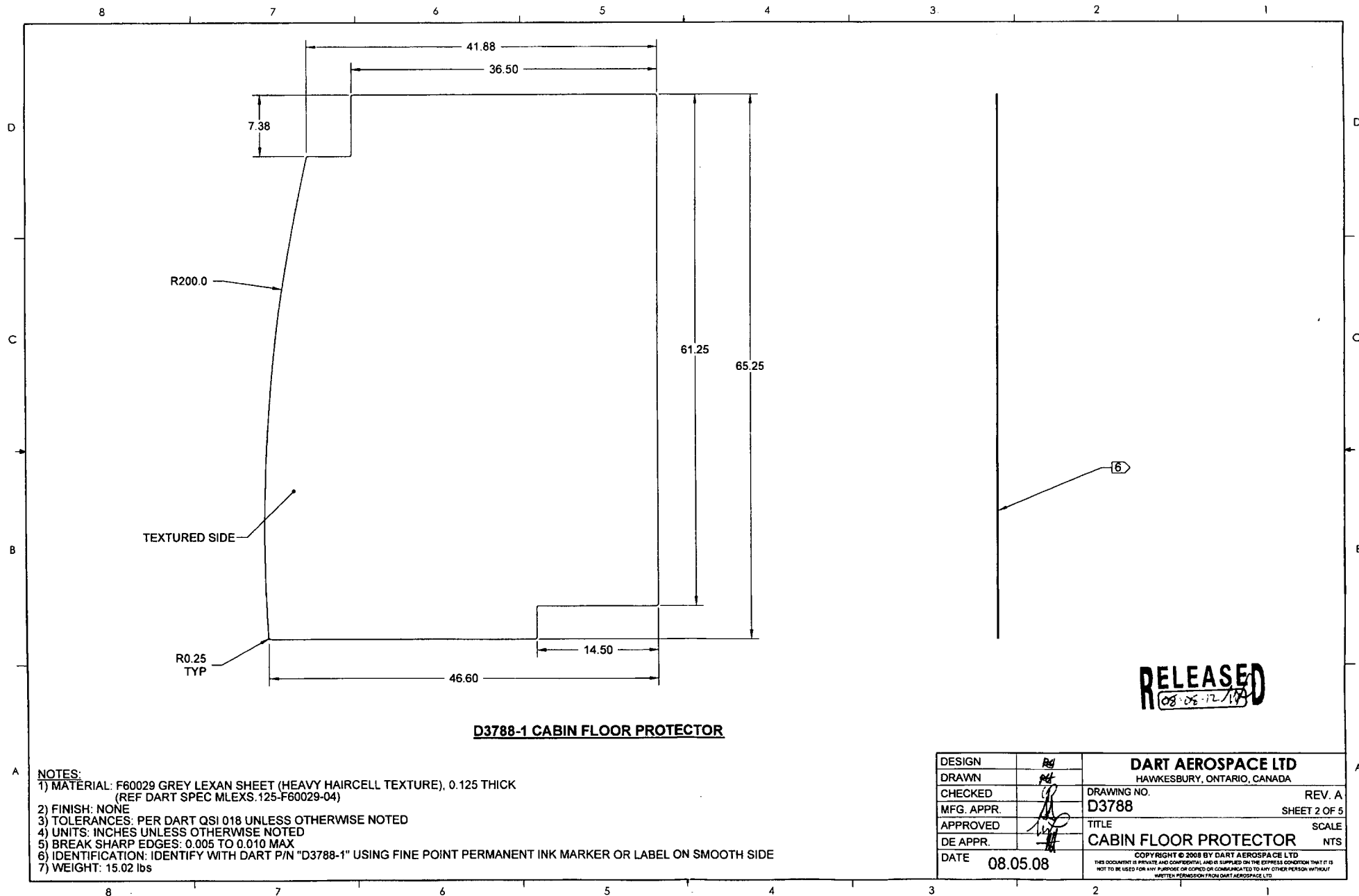
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

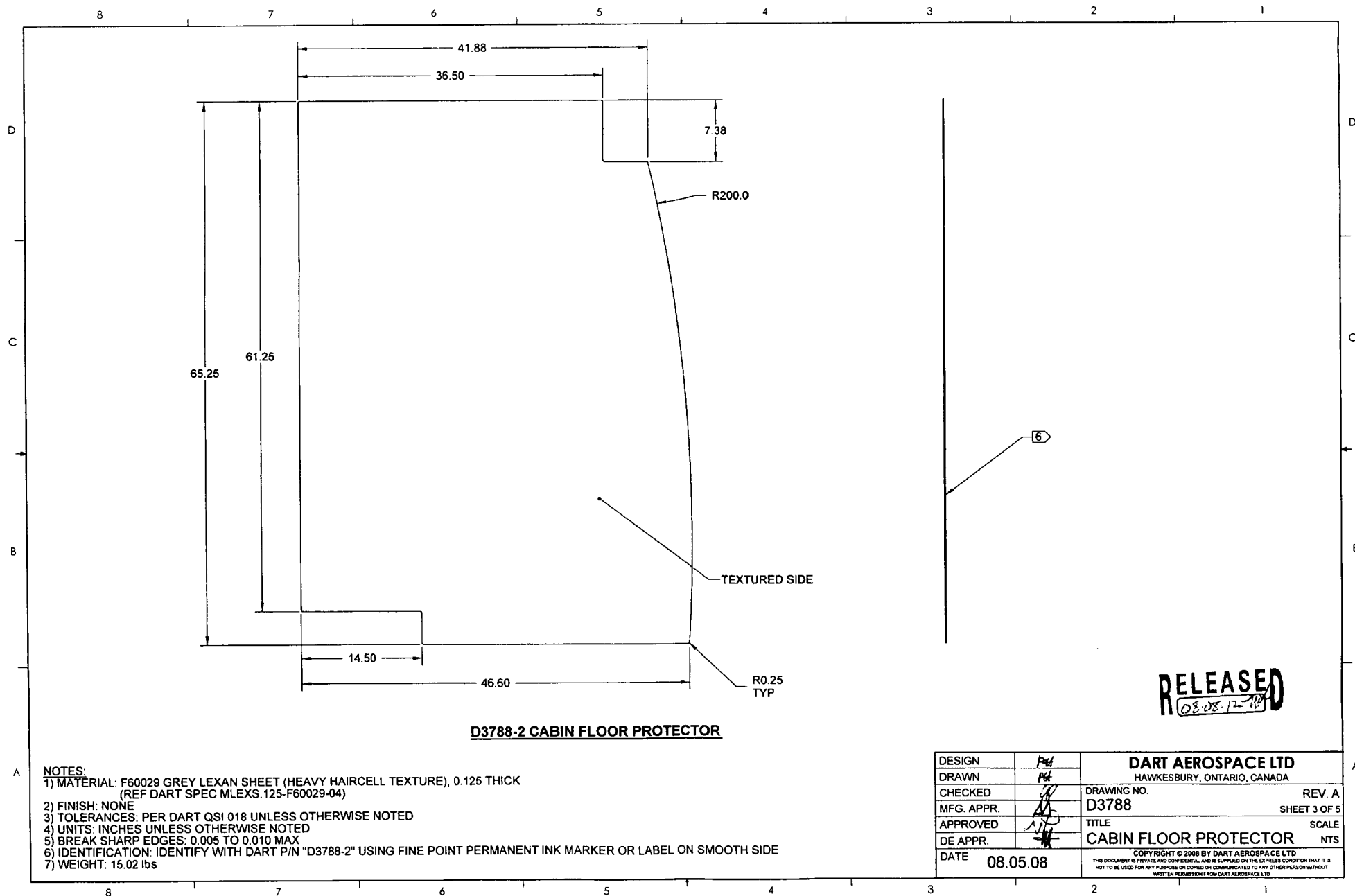
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

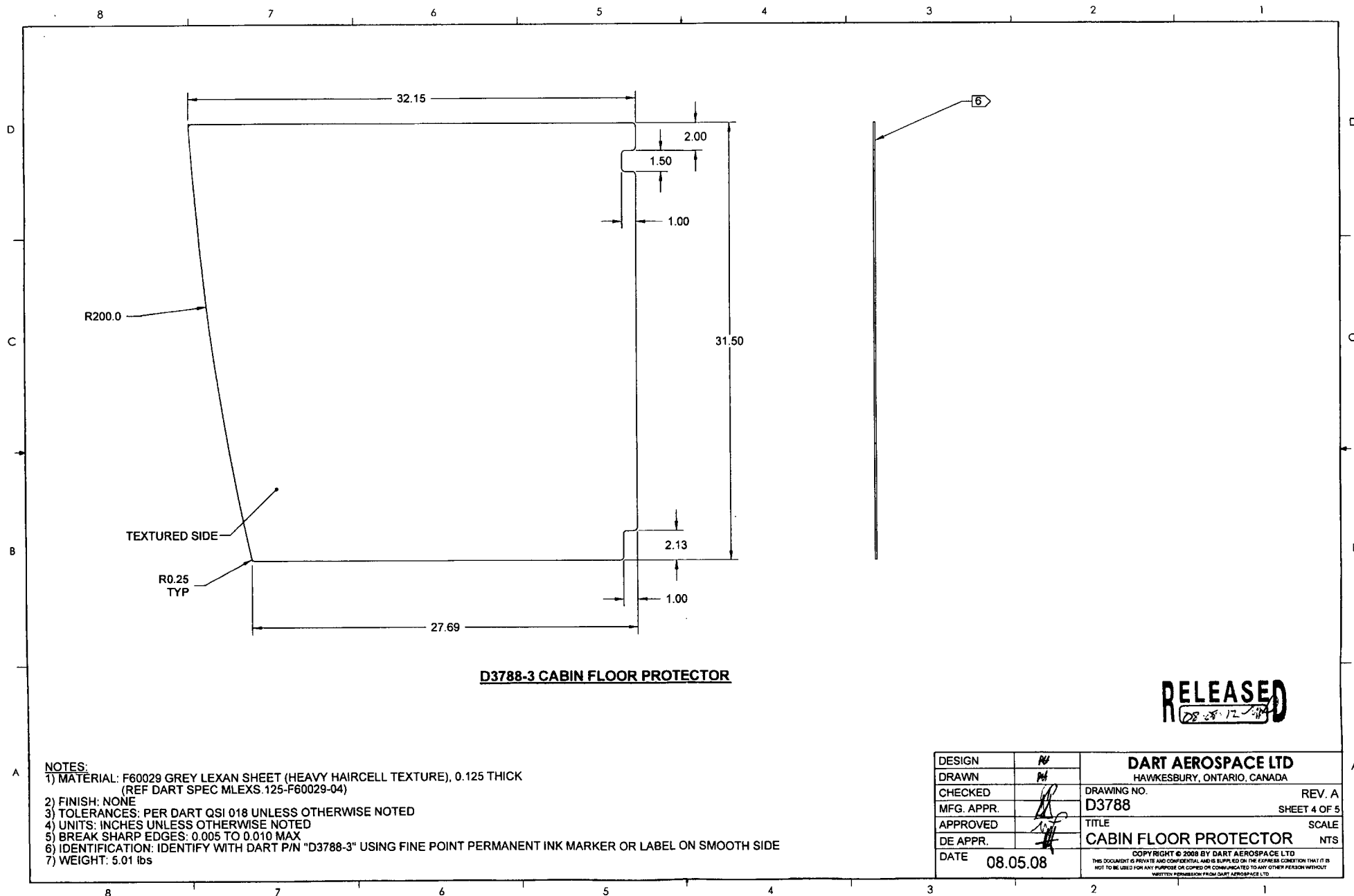


A	NEW ISSUE	PH	08.05.08
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>Pat</i>	DART AEROSPACE LTD	
DRAWN	<i>Pat</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>P</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>AB</i>	D3788	SHEET 1 OF 5
APPROVED	<i>AB</i>	TITLE	SCALE
DE APPR.	<i>AB</i>	CABIN FLOOR PROTECTOR	NTS
DATE	08.05.08	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	





RELEASED
 08.08.12



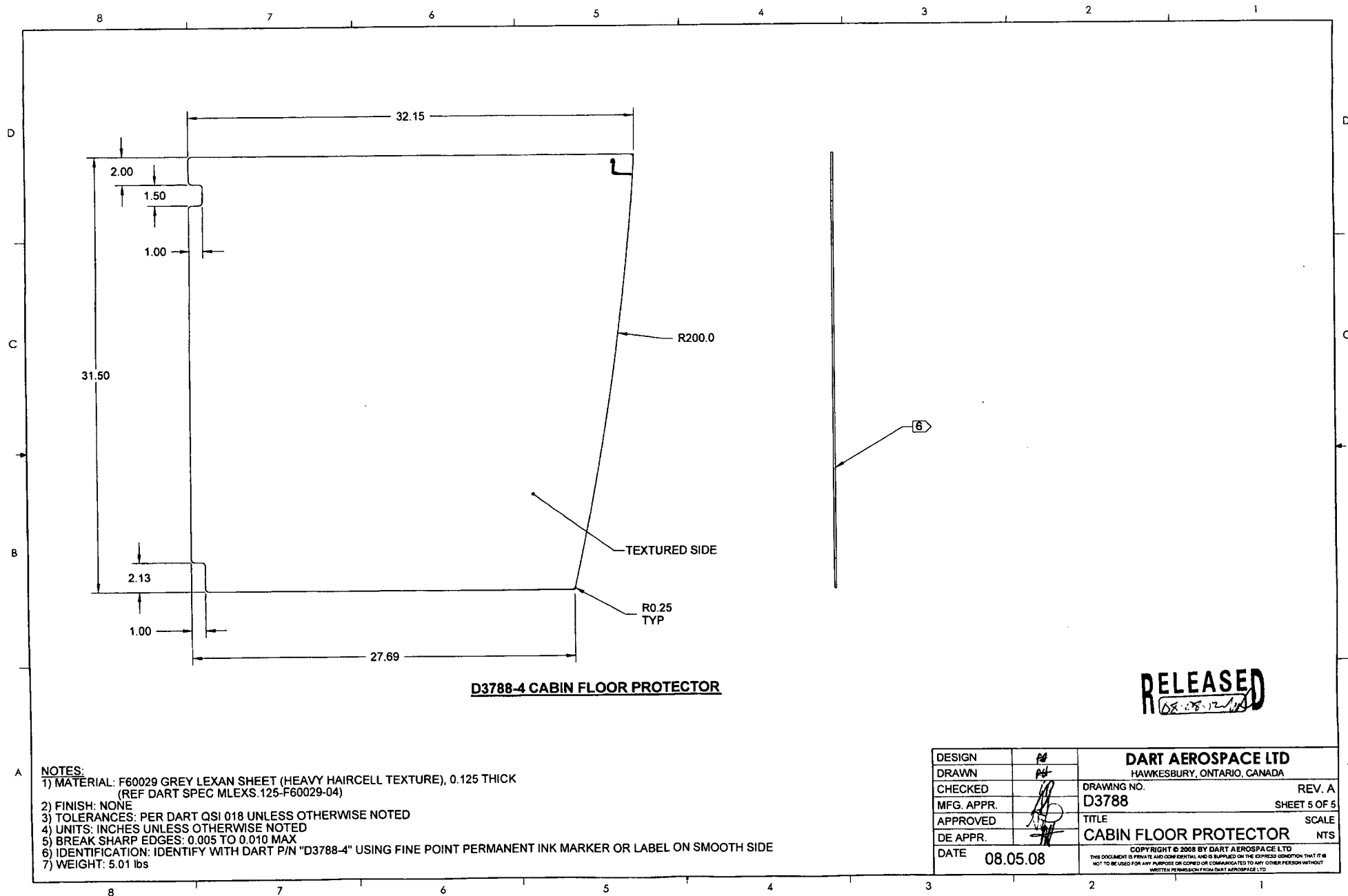
D3788-3 CABIN FLOOR PROTECTOR

RELEASED
08-28-12

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK
(REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3788-3" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE
- 7) WEIGHT: 5.01 lbs

DESIGN	<i>PH</i>	DART AEROSPACE LTD	
DRAWN	<i>PH</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PH</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>PH</i>	D3788	SHEET 4 OF 5
APPROVED	<i>PH</i>	TITLE	SCALE
DE APPR.	<i>PH</i>	CABIN FLOOR PROTECTOR	NTS
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- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3788-4" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE
- 7) WEIGHT: 5.01 lbs

DESIGN	PG	DART AEROSPACE LTD	
DRAWN	PG	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PG	DRAWING NO.	REV. A
MFG. APPR.	PG	D3788	SHEET 5 OF 5
APPROVED	PG	TITLE	SCALE
DE APPR.	PG	CABIN FLOOR PROTECTOR	NTS
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DART AEROSPACE LTD	Work Order: 43026
Description: CABIN FLOOR PROTECTOR	Part Number: D3788-4
Inspection Dwg: D3788-4, Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article
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x	Prototype
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[illegible]

Measured by:	DB
Date:	8-10-79

Audited by:	C
Date:	05/10/23

Prototype Approval:	1
Date:	1/2

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	